

Work Order ID 60803

Friday, July 23, 2010 8:16:12 AM



Page 1

Item ID: D4021-9

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 7/23/2010 Start Qty: 16.00



Cust Item ID:

Required Date: 7/29/2010 Req'd Qty: 16.00



Customer:

Reference:

Approvals: Process Plan:

*11*Date: 10-7-23 Tooling:

Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D4021	B

100



Hardinge

Hardinge CNC Lathe Small

Memo

0.00

TURN AS PER FOLIO FA 868 AND DWG D4021

DWG REV: BFOLIO REV: B*16 ♂**SK 10/07/27*

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

*SK 10/07/27**16 ♂*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan

Code

Accept

Reject

Reject

Number

Insp.

Stamp

120

QC8- Inspect parts - second check

0.00

M. A 10/07/27

16

d



QC

Memo

0.00

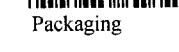
Quality Control

130

Identify as per dwg & Stock Location: UP

0.00

10/7/27 16x SP



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

10/7/28 SP



QC

Memo

0.00

Quality Control

10/7/28 SP
16

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Picklist Print

Friday, July 23, 2010 8:16:17 AM

Page 1

Work Order ID: 60803



Parent Item: D4021-9



Parent Item Name: Bushing

Start Date: 7/23/2010

Required Date: 7/29/2010

Start Qty: 16.00

Required Qty: 16.00

Comments: IPP REV:A NEW ISSUE 09-11-23 JLM VERIFIED BY:DD IPP
Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as
per dwg revB DD 10.04.20 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R.500 		Purchased		No		100	f	4.7100	0.083	1.397895 			

304 SS roundbar .500

Location	Loc Qty	Loc Code
MAT029	4.71	
113006	4.71	

1.2 ft sd 10/08/27

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DART AEROSPACE LTD	Work Order:	60803
Description: Bushing	Part Number:	D4021-9
Inspection Dwg: D4021	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:		Audited by:		Preliminary Approval:	
Date:	10/07/27	Date:	10/07/27	Date:	

Rev	Date	Change	Revised by	Approved
A	10.06.08	New Issue	KJ	 

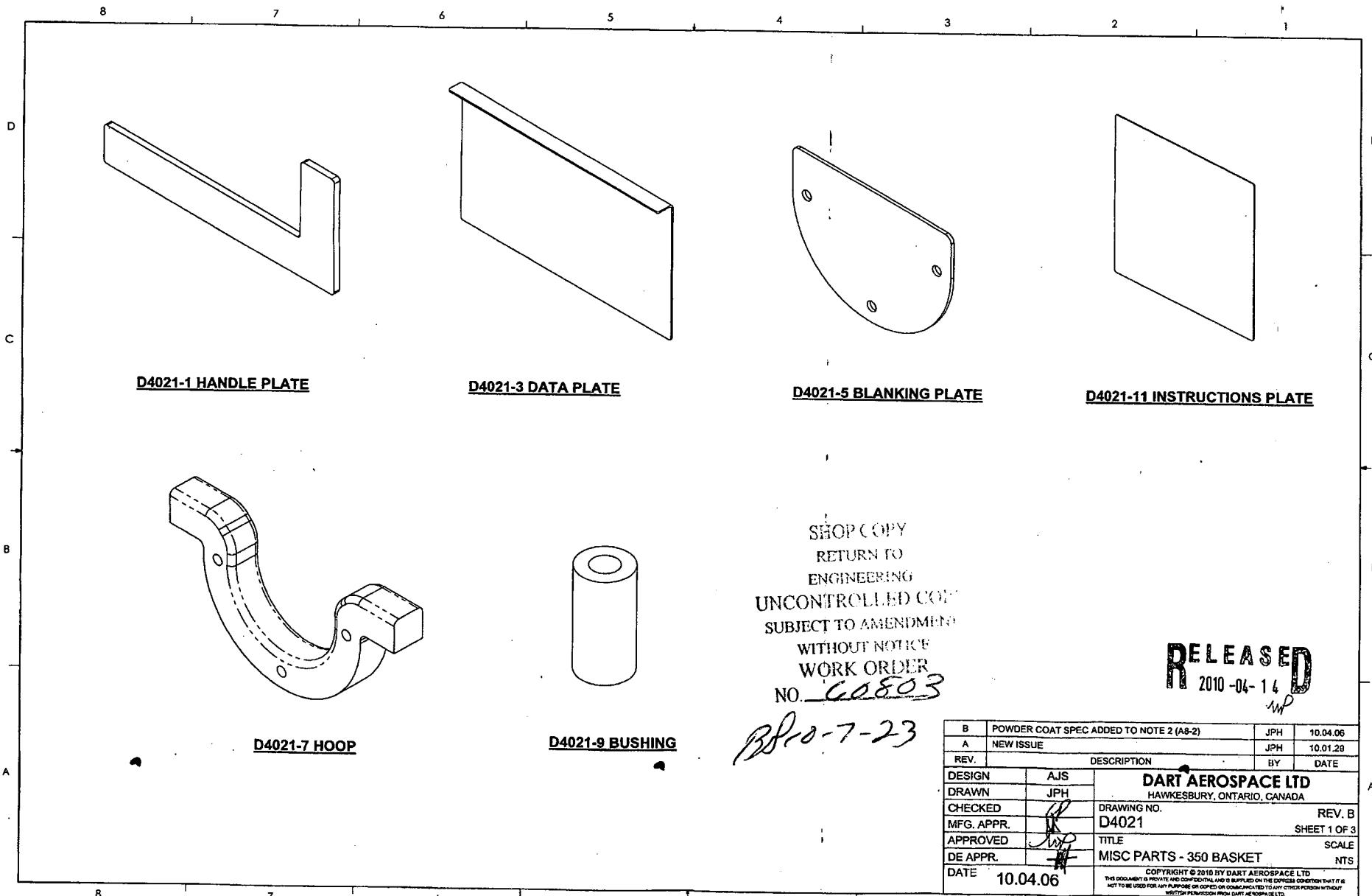
W/O:		WORK ORDER CHANGES					
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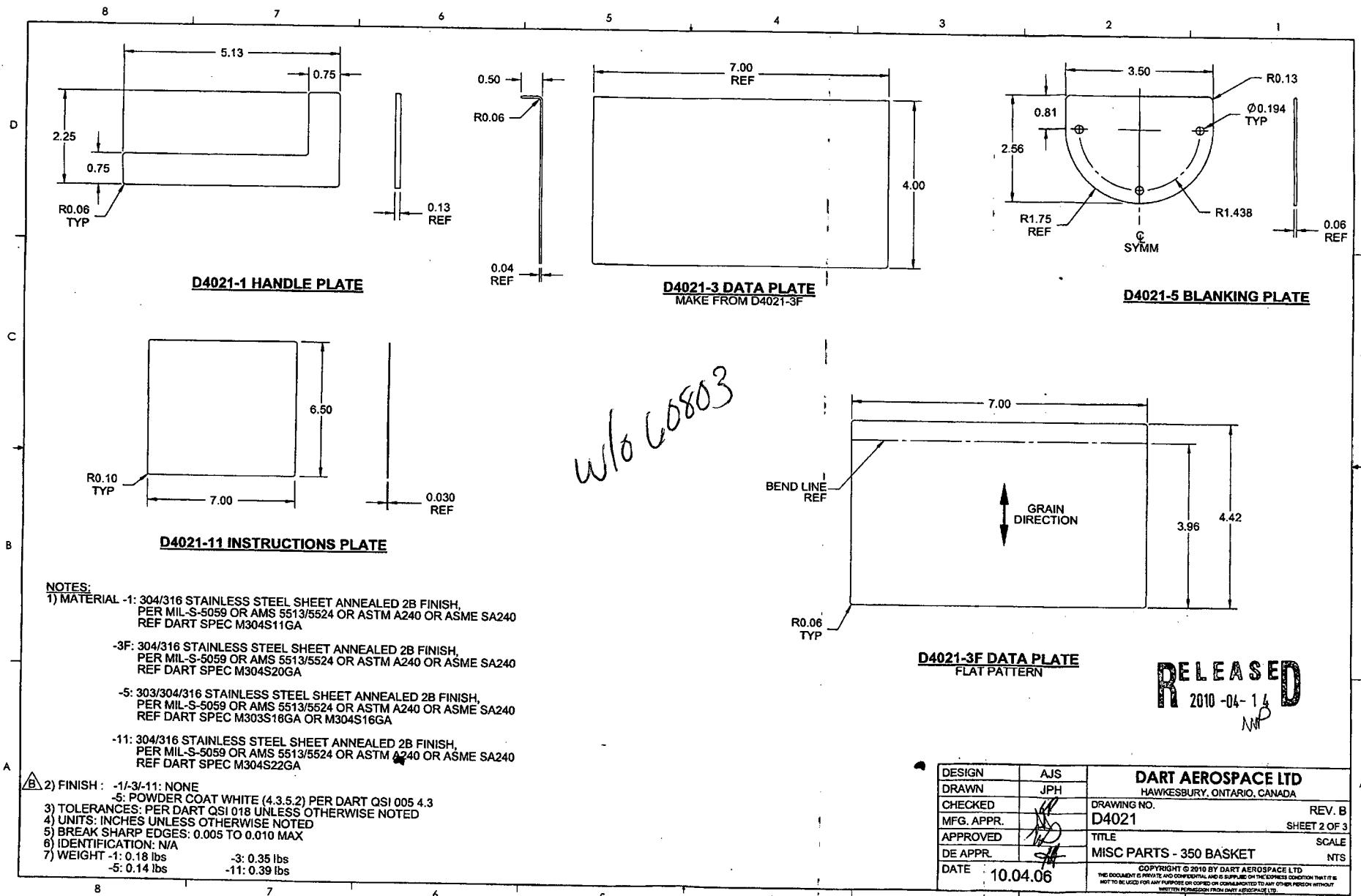


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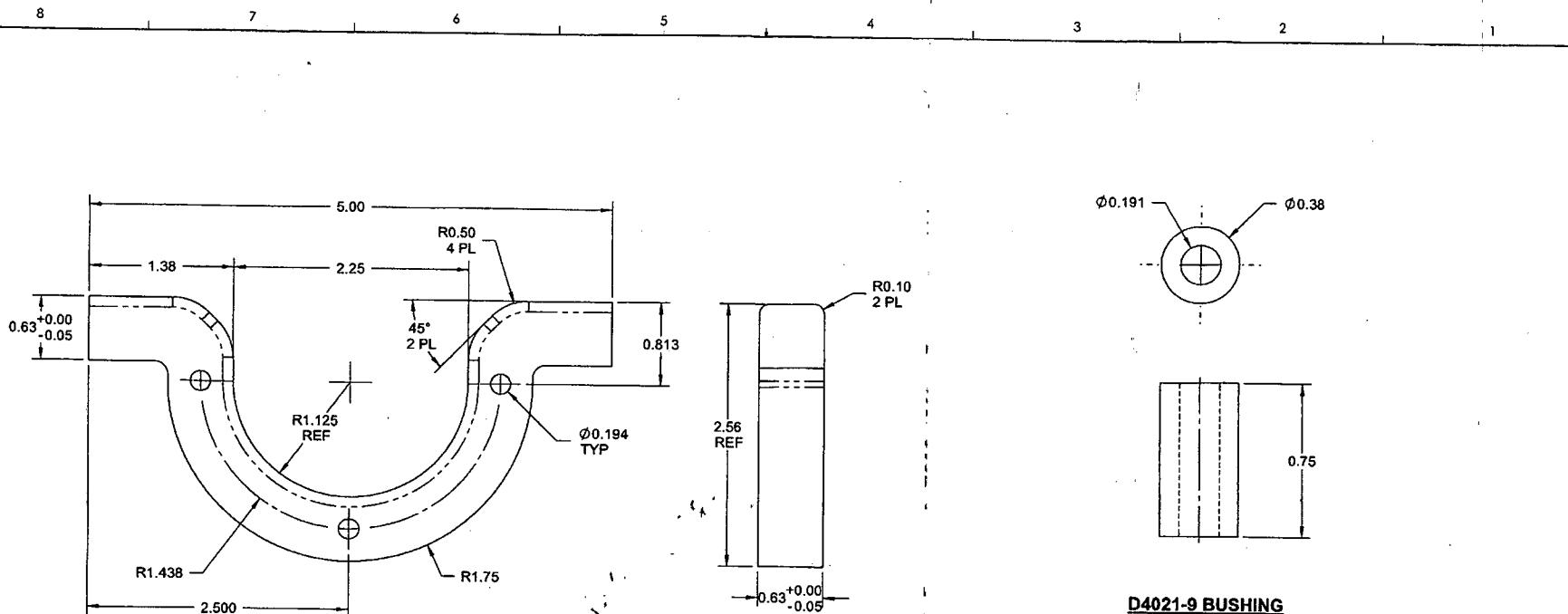
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4021	
MFG. APPR.		REV. B	
APPROVED		SHEET 2 OF 3	
DE APPR.		TITLE	
		MISC PARTS - 350 BASKET	
DATE	10.04.06	SCALE NTS	
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D4021-7 HOOP

D4021-9 BUSHING

W/0 60863

RELEASED
R 2010-04-14
NR

NOTES:

- 1) MATERIALL-7: 304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M304B
- 9: 304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276
REF DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -7: 0.80 lbs
-9: 0.02 lbs

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	W	DRAWING NO.	
MFG. APPR.	W	D4021	REV. B
APPROVED	W	SHEET 3 OF 3	
DE APPR.	W	TITLE	SCALE
DATE	10.04.06	MISC PARTS - 350 BASKET	NTS

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